



# Acacia Poles

## Production of stakes in Romania





## 1. Introduction

Acacia is the strongest wood in Europe. In exterior use, it has a life expectancy similar to exotic wood.

Acacia is a native wood that is naturally resistant to rot. It replaces chemically-treated stakes and meets the growing demands of the market.

Romania is the second largest source of acacia in Europe. Romanian forests are dense, limiting tree growth, which makes the wood stronger.



*Opposite: photo of a hops field with acacia poles*



## 2. About the company

Our 5ha factory is located in Teiu (Lapugiu de Jos commune) between the various extensive acacia forests.

We do not have any intermediate storage space. We deliver directly from over factory to our customers all across Europe.

The company was created by two Belgians – Clément and Ferdinand – who have lived in Romania for 10 years. It employs 70 people full time.

All our production is stored in a warehouse (12,000m<sup>2</sup> in the warehouse) in order to be able to respond quickly to our customers' requests.

We are FSC<sup>®</sup> certified.



The mark of  
responsible forestry  
FSC<sup>®</sup> C153588





### 3. *Round Acacia Stakes*



- Round, pointed stakes, with the bark removed
- Uses: fencing, preventing erosion of watercourses, restoring watercourses, viticulture and arboriculture (supports)



## 4. *Sawn Acacia Stakes*



- Sawn stakes, with or without bark.
- Half-round or quarter
- Uses: fencing, preventing erosion of watercourses, restoring watercourses, viticulture and arboriculture (supports)



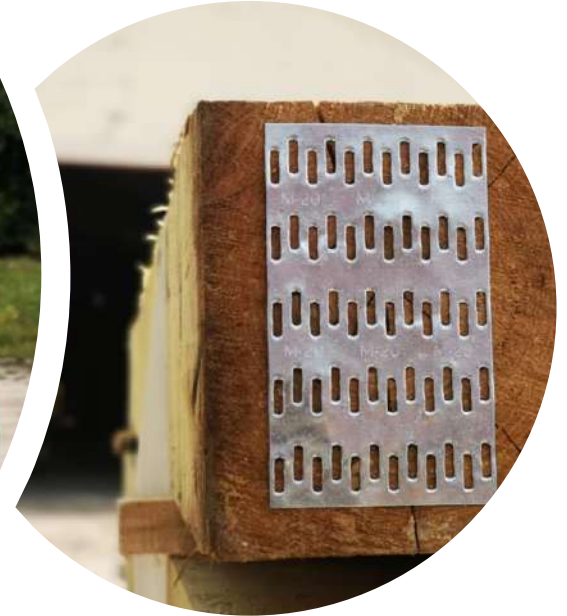
## 5. *Vine tutors*



- Triangular or square vine tutors, sharpened and debarked
- Uses: vine planting and staking



## 6. *Square Acacia Stakes*



- Square section stakes: 5x5cm / 8x8cm / 10x10cm / 15x15cm
- Lengths: 1.5m / 2m / 2.5m / 3m
- Pointed or un-pointed
- Uses: posts for gates, preventing erosion of watercourses, restoring watercourses, landscaping sleepers, supports



## 7. *Acacia Boards*

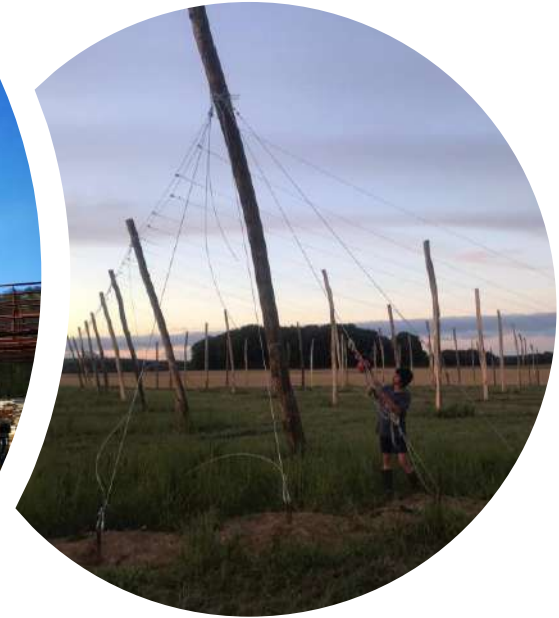


- Fresh sawn or seasoned
- Edged or unedged (plates), qualities A/B/C.
- Thickness: 25mm / 30mm / 40mm / 50mm / 60mm
- Uses: outdoor construction, preventing erosion of watercourses, restoring watercourses





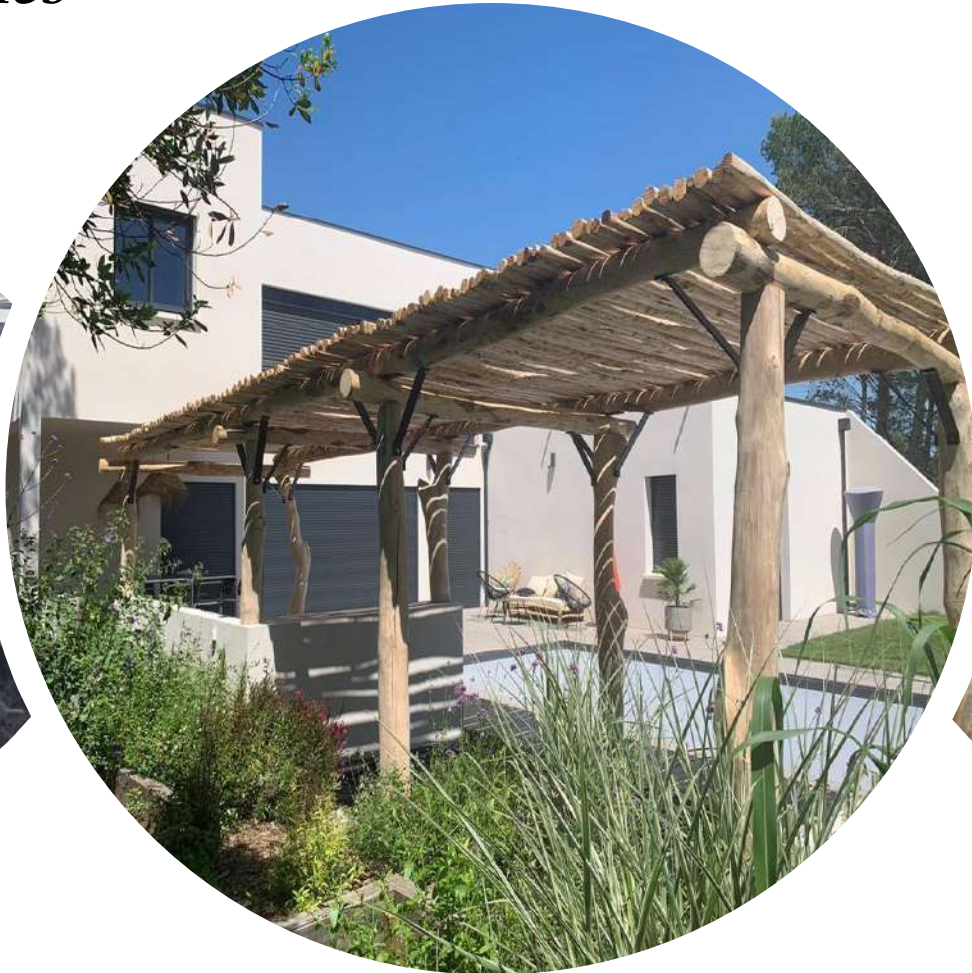
## 8. *Big Acacia Poles*



- Poles up to 10m in length and 40cm in diameter
- With or without bark
- Uses: outdoor constructions (pergolas, piles), mussel cultivation, hops fields, preventing erosion of watercourses



## 9. *Sanded Acacia Poles*



- Sanded (no sapwood)
- Up to 10m in length and 40cm in diameter.
- Uses: outdoor construction (playgrounds, pergolas)



## 10. *Acacia Cleft Paling*



- Fences with sawn acacia stakes.
- Double-twist galvanized iron wire (4 per row), 1.8mm thick
- Uses: dividing exterior space, cladding, protection



## 11. Acacia Gates



- Bark removed and lightly sanded
- Assembled with tenons and mortised with dowels.
- Uses: Stake fences, vegetable gardens, enclosures



## 12. *Acacia Picnic Tables*



- 2 or 2.5m long
- Circular or rectangular uprights
- Uses: outdoor tables for picnics, parks, and gardens



## 13. *Acacia Shingles*



- To ensure good stability: (1) Sawn in radial cuts and (2) a little wax is applied to the ends
- Dimensions: 40cm long, 8-12cm wide, 8-18mm thick
- Uses: roof covers



## 14. *Whole trees with bark removed*



- The lengths vary from 2m to 12m long
- Uses: exterior construction (playgrounds, pergolas), interior decoration



## 15. *Acacia kindling Wood*

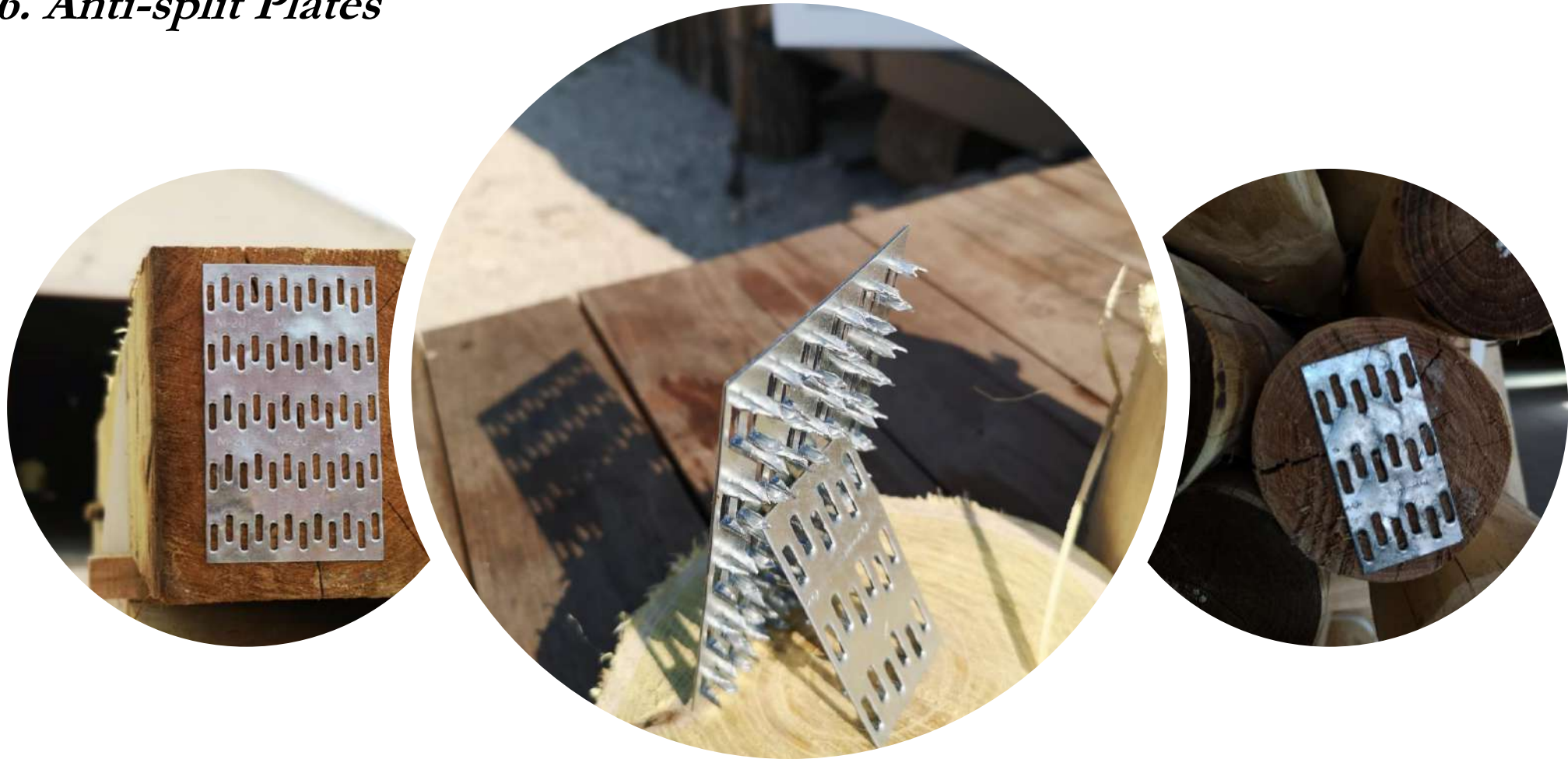


- Triangular sections of wood, 15cm long and 3cm in diameter, humidity less than 10%
- Packing: 10kg bags, 40 bags per pallet
- Uses: kindling or barbecue





## 16. *Anti-split Plates*



- Made of galvanized steel, the plate is 1mm thick and the nails are 1cm long
- Different sizes available: 3.8x7.6cm, 7.6x12.7cm or 10.2x10.2cm
- Uses: To prevent wood from splitting (as a precaution or in the early stages)



**For more information:**

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